

BASIC WEIGHT SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS KS MENTHOLATED FOIL SP
BRAND CODE-01580 (STD)(MF)

EFFECTIVE DATE: 09/29/95
STANDARD PRODUCTION
MENTHOLATED FOIL

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	57.0	MM
TIPPING LENGTH	:	31.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	2,789.7697	CUBIC MM
CALCULATED DENSITY	:	23.7374	CGMS/CC

TARGETS

PACK O. V.	:	13.00	% W/W
FIRMNESS TARGET	:	2.90	MM
RANGE	:	FROM 2.50 TO 3.30	MM (ONE WEEK N=3)
RANGE	:	FROM 2.80 TO 3.00	MM (EIGHT WEEK N=24)

FILLER WEIGHT	:	.6622188	GRAMS
CALCULATED WEIGHT:		1.4599	LBS. /1000
PAPER AND ADHESIVE	:	.0400665	GRAMS
ROD WEIGHT	:	.7022853	GRAMS
TIPPING AND ADHESIVE	:	.0403470	GRAMS
TOTAL LESS PLUG	:	.7426323	GRAMS

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REASON FOR CHANGE : SPECIFICATION UPDATED TO REFLECT UPDATED PAPER
: AND ADHESIVE WEIGHT AND/OR TIPPING AND ADHESIVE
: WEIGHT. TOTAL LESS PLUG WEIGHT CHANGED. OK TO
: MIX FINISHED CIGARETTES.

PREPARED BY : K.V. SMITH PRINTING DATE : 9/20/95
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APPROVED BY: J.M. Busic Joe

SUPERCEDES SPECIFICATION DATED: 12/12/94